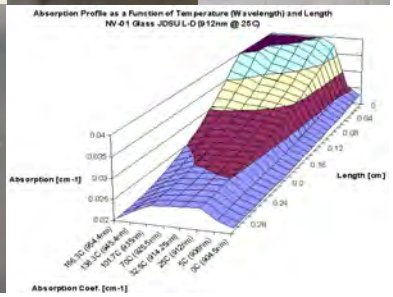


MegaWatt Lasers, Inc.

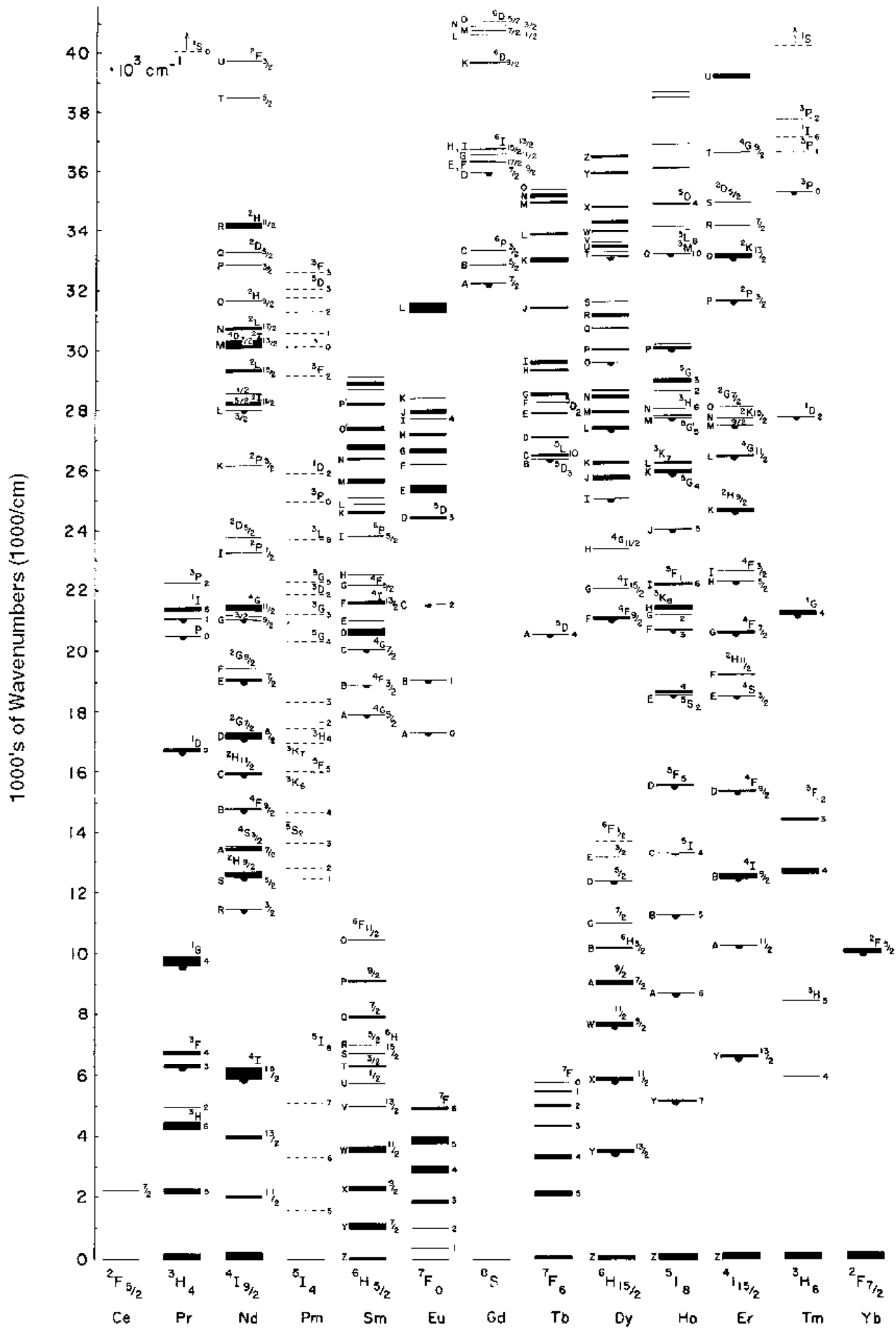
MegaWatt Lasers, Inc.
 PO BOX 24190
 Hilton Head Island, SC 29925-4190
 USA
 +1 843 342 7221
 www.megawattlasers.com

Solid-State Laser Pump Chambers



Chromium	Cobalt	Holmium	Erbium	Neodymium	Thulium	Ytterbium
24 51.9961	27 58.933194	67 164.93033	68 167.259	60 144.242	69 168.93422	70 173.054
Cr	Co	Ho	Er	Nd	Tm	Yb
[Ar] 3d ⁵ 4s ¹	[Ar] 3d ⁷ 4s ²	[Xe] 4f ¹¹ 6s ²	[Xe] 4f ¹² 6s ²	[Xe] 4f ⁴ 6s ²	[Xe] 4f ¹³ 6s ²	[Xe] 4f ¹⁴ 6s ²
128 pm 652.9 kJ·mol ⁻¹ 6, 5, 4, 3, 2, 1 1.66 1907/261 °C	125 pm 760.4 kJ·mol ⁻¹ 8900 kg·m ⁻³ 1.88 1495/2927 °C	176 pm 581.0 kJ·mol ⁻¹ 8790 kg·m ⁻³ 1.23 1461/2600 °C	175 pm 589.3 kJ·mol ⁻¹ 9066 kg·m ⁻³ 1.24 1529/2868 °C	181 pm 533.1 kJ·mol ⁻¹ 7010 kg·m ⁻³ 1.14 1024/3074 °C	176 pm 596.7 kJ·mol ⁻¹ 9320 kg·m ⁻³ 1.25 1545/1730 °C	176 pm 603.4 kJ·mol ⁻¹ 6900 kg·m ⁻³ 1.24 824/1196 °C

Classic 'Dieke Diagram' for Rare Earth Ions



G. H. Dieke. Spectra and energy levels of rare earth ions in crystals (Interscience Publishers, New York, 1968)

Single Flashlamp Solid-State Laser Pumping Chambers



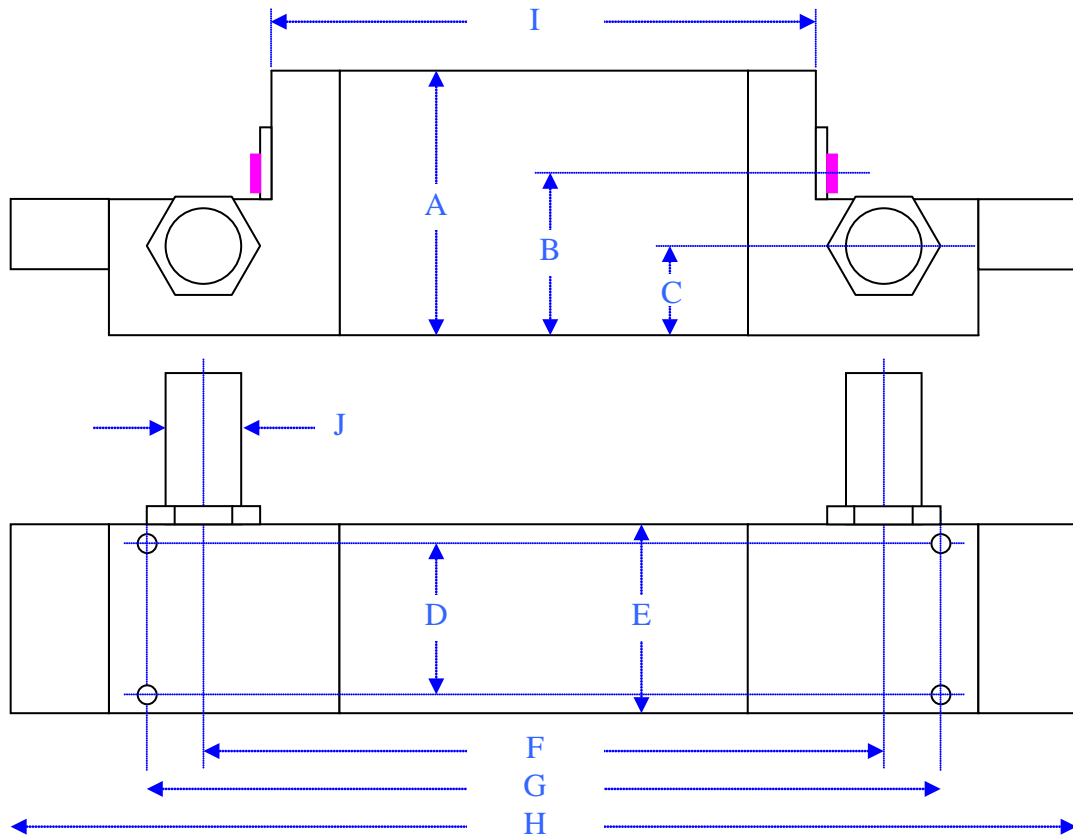
- Configurations Available for all CW and Pulsed Solid-State Laser Media
- Close-Coupled Diffuse Reflector Design for Highest Efficiency and Pump Uniformity
- Radially Uniform Coolant Flow Reduces Aspheric Thermal Lensing in High Average Power Applications
- Available with Synthetic Fused Silica and Fluorescent Converting Doped Glass Filter Tubes
- Multi-Rod, Multi-Lamp Configurations
- Constructed from Materials that are Compatible with High Purity Coolants
- Standard, Custom, and OEM Configurations are Available

Nomenclature for Standard Size Pump Chambers	
Format: ϕF - ϕR XL#E#F#	
ϕF is the lamp diameter, in mm.	If “- ϕF ” is absent, the lamp diameter is the same as the rod diameter. For rod diameters 5mm or smaller, the default lamp diameter is 5mm.
ϕR is the rod diameter, in mm.	Standard Sizes: 3, 4, 5, 6, 6.4, 7, 8, 9, 9.5, 10, 12.7, 13
L is the minimum laser rod length. Usually, we recommend using a rod length several mm longer for ease of insertion and the possibility of rework.	Standard Sizes: 50, 75, 100, 125, 150, 200
C# is the configuration	None - single rod, single lamp, coolant port on side C1 - single rod, two lamps C2 - Single rod, single lamp, bottom coolant port C3 - two rods, single lamp C4 - single rod, two lamps, split cooling
E# is the end cap material	None - clear anodized aluminum E1 - Titanium E2 - SS 316L E3 - Plastic
# is the flow or filter tube material	None - clear F1 - doped with Ce & Sm (for Nd:YAG) F2 - clear strengthened silicate glass F3 - Ce doped (for Alexandrite) F4 - 5% Sm doping (for Nd:YAG) F5 - 10% Sm doping (for Nd:YAG)

Examples:

4X125 $\phi 4$ mm diameter rod, $\phi 5$ mm flashlamp diameter, 125mm minimum rod length, single rod, single lamp, coolant port on side, clear anodized aluminum end caps, clear flow tube.

6-9.5X100C1F5 $\phi 9.5$ mm diameter rod, $\phi 6$ mm flashlamp diameter, 100mm minimum rod length, single rod, two flashlamps, clear anodized aluminum end caps, filter tube with 10% Sm doping.

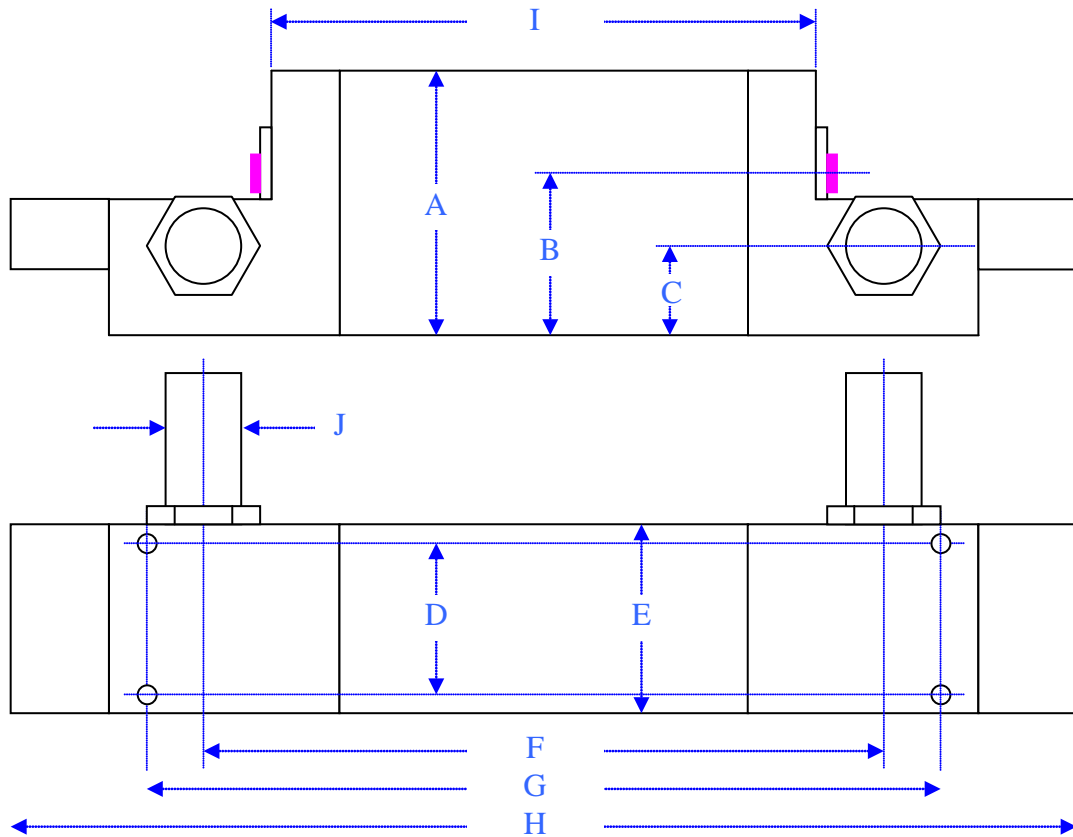


Single Flashlamp Solid-State Laser Pumping Chambers
Standard Size Side-Port Configurations
Dimensions in millimeters

Model	A:	B:	C:	D:	E:	F:	G:	H:	I:	J:*	Lamp
3X50	34.0	20.5	11.8	18.0	25.0	65	80	116	47	φ10.0	φ5.0
3X75	34.0	20.5	11.8	18.0	25.0	90	105	141	72	φ10.0	φ5.0
4X75	34.5	21.0	11.8	18.0	25.0	90	105	141	72	φ10.0	φ5.0
4X100	34.5	21.0	11.8	18.0	25.0	115	130	166	97	φ10.0	φ5.0
4X125	34.5	21.0	11.8	18.0	25.0	140	155	191	122	φ10.0	φ5.0
5X75	35.0	21.5	11.8	18.0	25.0	90	105	141	72	φ10.0	φ5.0
5X100	35.0	21.5	11.8	18.0	25.0	115	130	166	97	φ10.0	φ5.0
5X125	35.0	21.5	11.8	18.0	25.0	140	155	191	122	φ10.0	φ5.0
5X150	35.0	21.5	11.8	18.0	25.0	165	180	216	147	φ10.0	φ5.0
6X75	35.0	22.0	10.8	19.0	26.0	90	105	141	72	φ10.0	φ6.0
6X100	35.0	22.0	10.8	19.0	26.0	115	130	166	97	φ10.0	φ6.0
6X125	35.0	22.0	10.8	19.0	26.0	140	155	191	122	φ10.0	φ6.0
6X150	35.0	22.0	10.8	19.0	26.0	165	180	216	147	φ10.0	φ6.0

Continued

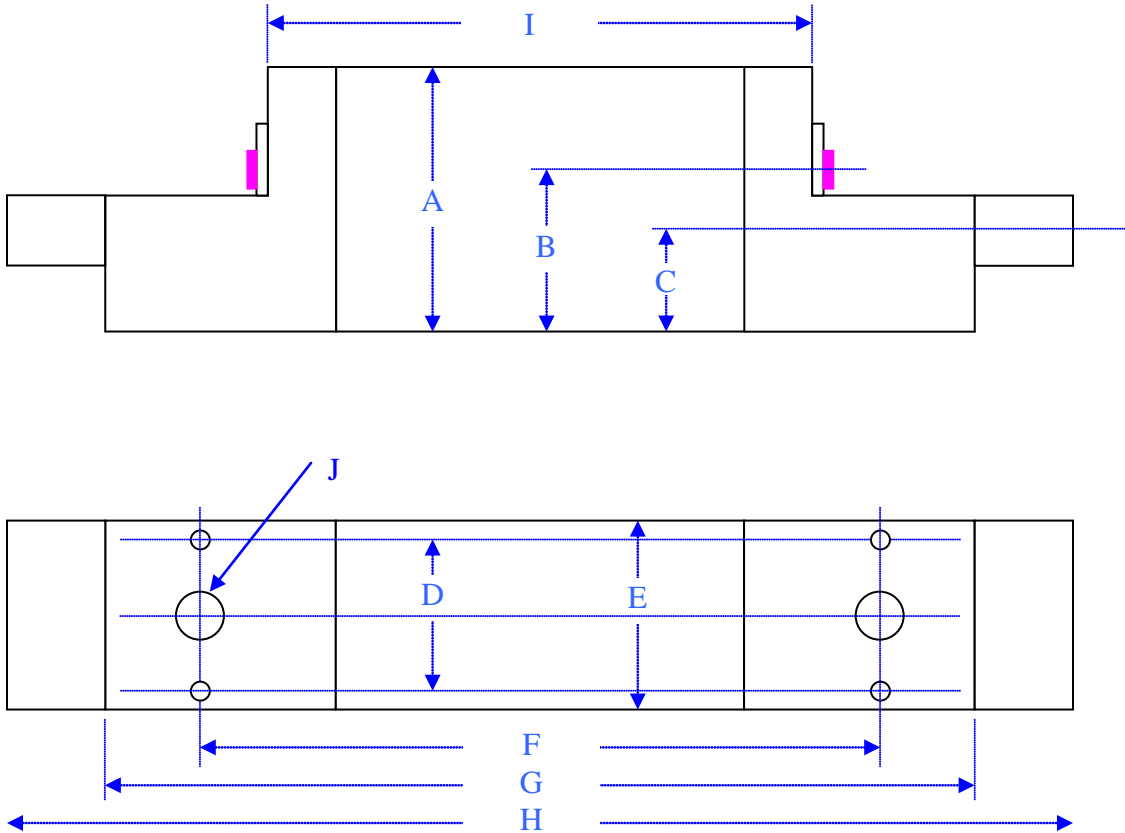
* - Pump chambers sold to customers in the United States will be equipped with 0.375" (9.53 mm) diameter coolant ports. Add suffix "-M" if 10 mm diameter coolant ports are desired in the US.



Model	A:	B:	C:	D:	E:	F:	G:	H:	I:	J: [*]	Lamp
6.35X75	37.0	23.5	11.8	20.0	27.0	90	105	141	72	φ10.0	φ7.0
6.35X100	37.0	23.5	11.8	20.0	27.0	115	130	166	97	φ10.0	φ7.0
6.35X125	37.0	23.5	11.8	20.0	27.0	140	155	191	122	φ10.0	φ7.0
6.35X150	37.0	23.5	11.8	20.0	27.0	165	180	216	147	φ10.0	φ7.0
7X75	37.0	23.5	11.8	20.0	27.0	90	105	141	72	φ10.0	φ7.0
7X100	37.0	23.5	11.8	20.0	27.0	115	130	166	97	φ10.0	φ7.0
7X115	37.0	23.5	11.8	20.0	27.0	130	145	171	112	φ10.0	φ7.0
7X125	37.0	23.5	11.8	20.0	27.0	140	155	181	122	φ10.0	φ7.0
7X150	37.0	23.5	11.8	20.0	27.0	165	180	216	147	φ10.0	φ7.0
8X75	38.5	25.0	12.3	23.0	30.0	90	105	141	72	φ10.0	φ8.0
8X100	38.5	25.0	12.3	23.0	30.0	115	130	166	97	φ10.0	φ8.0
8X125	38.5	25.0	12.3	23.0	30.0	140	155	191	122	φ10.0	φ8.0
8X150	38.5	25.0	12.3	23.0	30.0	165	180	216	147	φ10.0	φ8.0
9X75	38.5	25.0	12.3	23.0	30.0	90	105	141	72	φ10.0	φ8.0
9X100	38.5	25.0	12.3	23.0	30.0	115	130	166	97	φ10.0	φ8.0
9X125	38.5	25.0	12.3	23.0	30.0	140	155	191	122	φ10.0	φ8.0
9X150	38.5	25.0	12.3	23.0	30.0	165	180	216	147	φ10.0	φ8.0

Other sizes available.

* - Pump chambers sold to customers in the United States will be equipped with 0.375" (9.53 mm) diameter coolant ports. Add suffix "-M" if 10 mm diameter coolant ports are desired in the US.

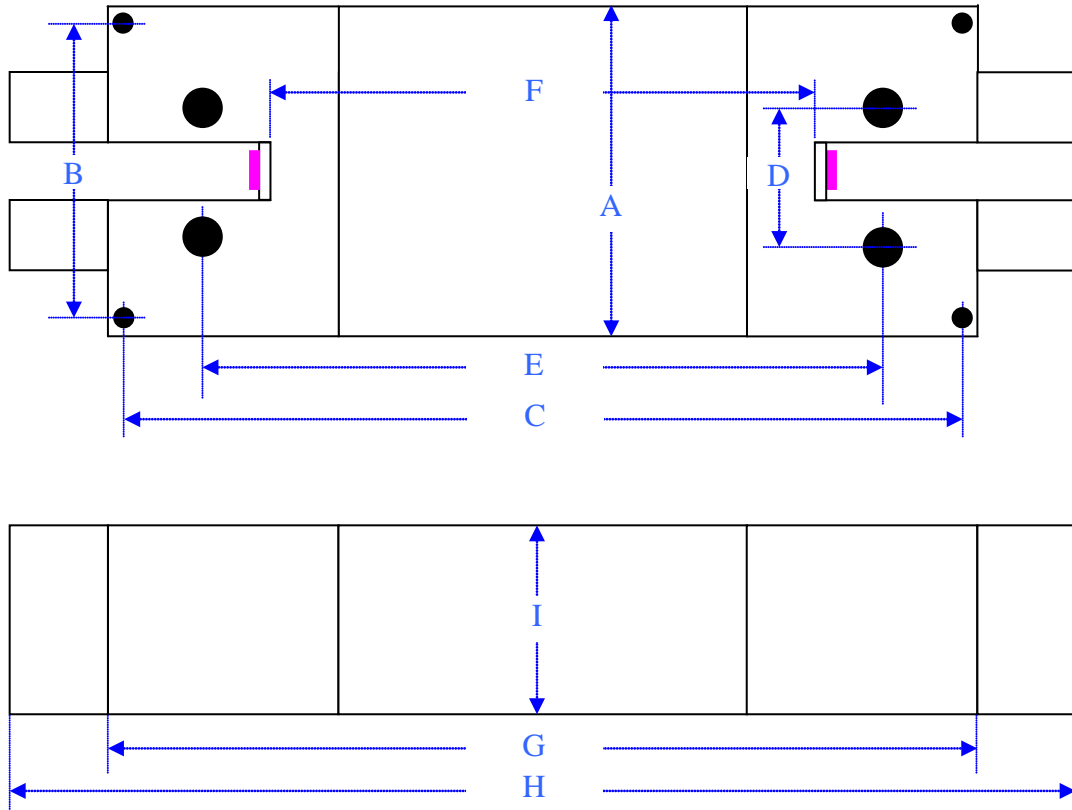


Single Flashlamp Solid-State Laser Pumping Chambers
Standard Size Bottom Port "C2" Configurations
Dimensions in millimeters

Model	A:	B:	C:	D:	E:	F:	G:	H:	I:	J:	Lamp
3X50C2	34.0	20.5	13.5	18.0	25.0	65	80	116	47	φ6.4	φ5.0
3X75C2	34.0	20.5	13.5	18.0	25.0	90	115	141	72	φ6.4	φ5.0
4X75C2	34.5	21.0	13.5	18.0	25.0	90	115	141	72	φ6.4	φ5.0
4X100C2	34.5	21.0	13.5	18.0	25.0	115	140	166	97	φ6.4	φ5.0
4X125C2	34.5	21.0	13.5	18.0	25.0	140	165	191	122	φ6.4	φ5.0
5X75C2	35.0	21.5	13.5	18.0	25.0	90	115	141	72	φ6.4	φ5.0
5X100C2	35.0	21.5	13.5	18.0	25.0	115	140	166	97	φ6.4	φ5.0
5X125C2	35.0	21.5	13.5	18.0	25.0	140	165	191	122	φ6.4	φ5.0
7X75C2	37.0	23.5	13.5	20.0	27.0	90	115	141	72	φ6.4	φ7.0
7X100C2	37.0	23.5	13.5	20.0	27.0	115	140	166	97	φ6.4	φ7.0
7X125C2	37.0	23.5	13.5	20.0	27.0	140	165	191	122	φ6.4	φ7.0

Other sizes available.

Mounting holes clear M3 socket head cap screws.



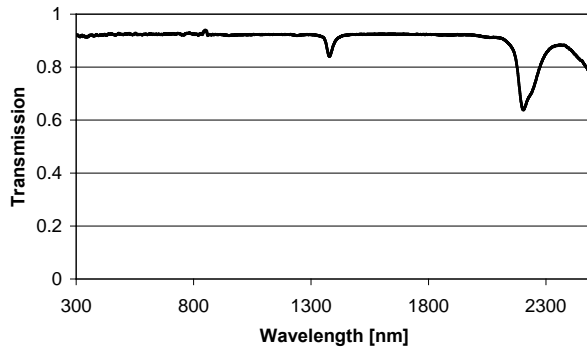
Dual Flashlamp Solid-State Laser Pumping Chambers
Standard Size Configurations
Dimensions in millimeters

Model	A:	B:	C:	D:	E:	F:	G:	H:	I:	Port:	Lamp
4X100C1	43.0	36.0	133	18.0	115	97	140	166	25.0	φ5	φ5
5X75C1	43.0	36.0	108	18.0	90	72	115	141	25.0	φ5	φ5
6X75C1	44.0	37.0	108	19.0	90	72	115	141	26.0	φ5	φ6
6.35X100C1	47.0	40.0	133	23.0	115	97	140	166	27.0	φ5	φ7
7X75C1	47.0	40.0	108	23.0	90	72	115	141	27.0	φ5	φ7
8X75C1	50.0	43.0	108	25.0	90	72	115	141	28.0	φ5	φ8
9.53X100C1	53.0	46.0	133	26.0	115	97	140	166	30.0	φ6	φ10
10X100C1	53.0	46.0	133	26.0	115	97	140	166	30.0	φ6	φ10
10X200C1	53.0	46.0	233	26.0	215	197	240	266	30.0	φ6	φ10
6-9.53X100C1	48.5	40.0	105	24.5	120	97	140	166	30.0	φ5	φ6
6-9.53X113C1	48.5	40.0	118	24.5	133	110	153	179	30.0	φ5	φ6
10-12.7X100C1	64.0	56.0	115	31.0	115	97	140	166	36.0	φ8	φ10
10-13.5X100C1	64.0	56.0	115	31.0	115	97	140	166	36.0	φ8	φ10

Other sizes available.

Mounting holes clear M3 socket head cap screws.

Synthetic Fused Silica

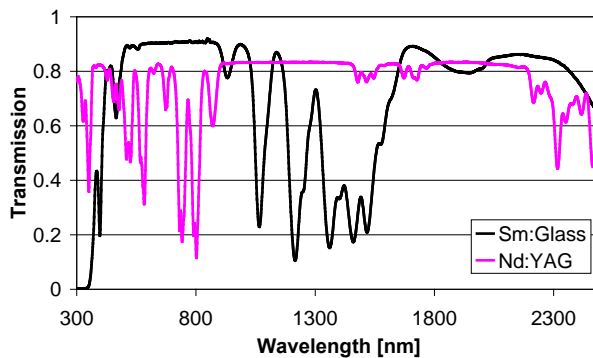


Synthetic Fused Silica

Recommended for use with high peak power laser media that is not susceptible to UV solarization. (Er:YAG, CTH:YAG, Cr-Nd:GSGG, Ruby, Er:Glass, etc.)

Suffix: None

Sm Filter Glass

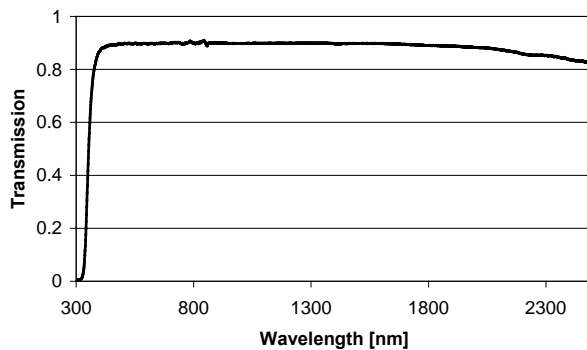


Strengthened Samarium Doped Silicate Glass

Recommended for use with Nd:YAG

Suffix: F1

Silicate Glass



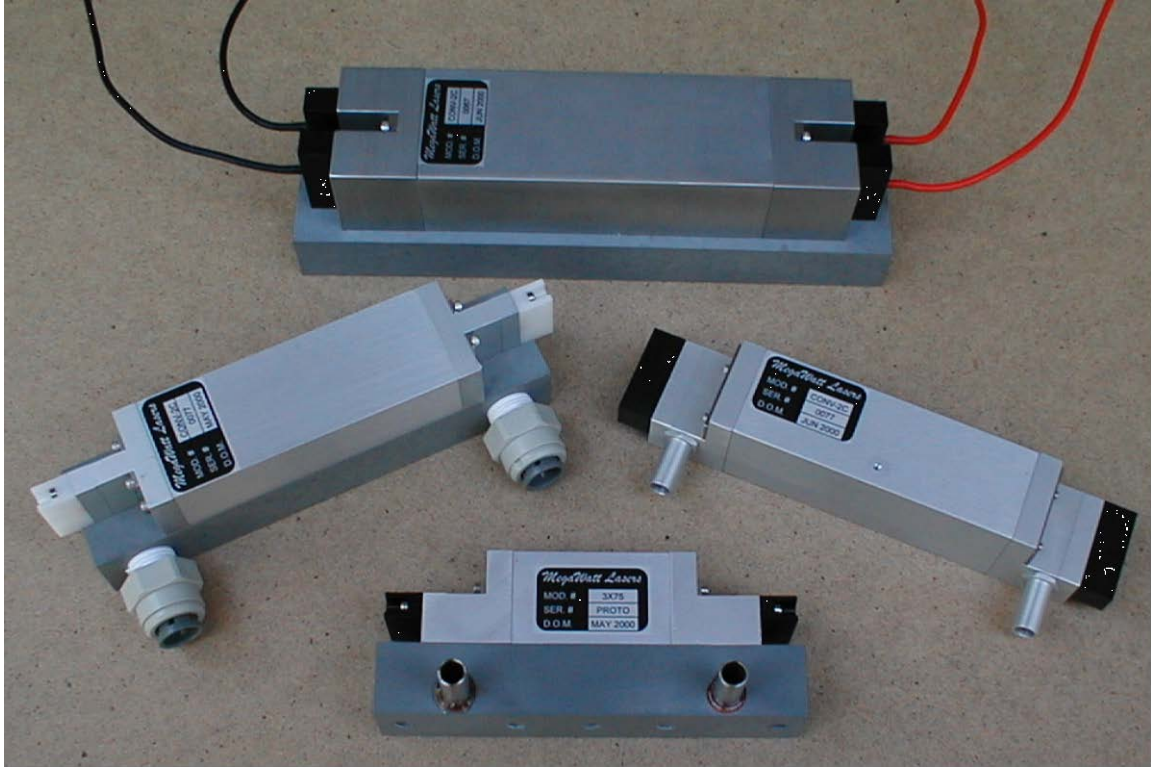
Strengthened Clear Silicate Glass

Recommended for use with low peak power lasers (This material is somewhat UV solarization susceptible.)

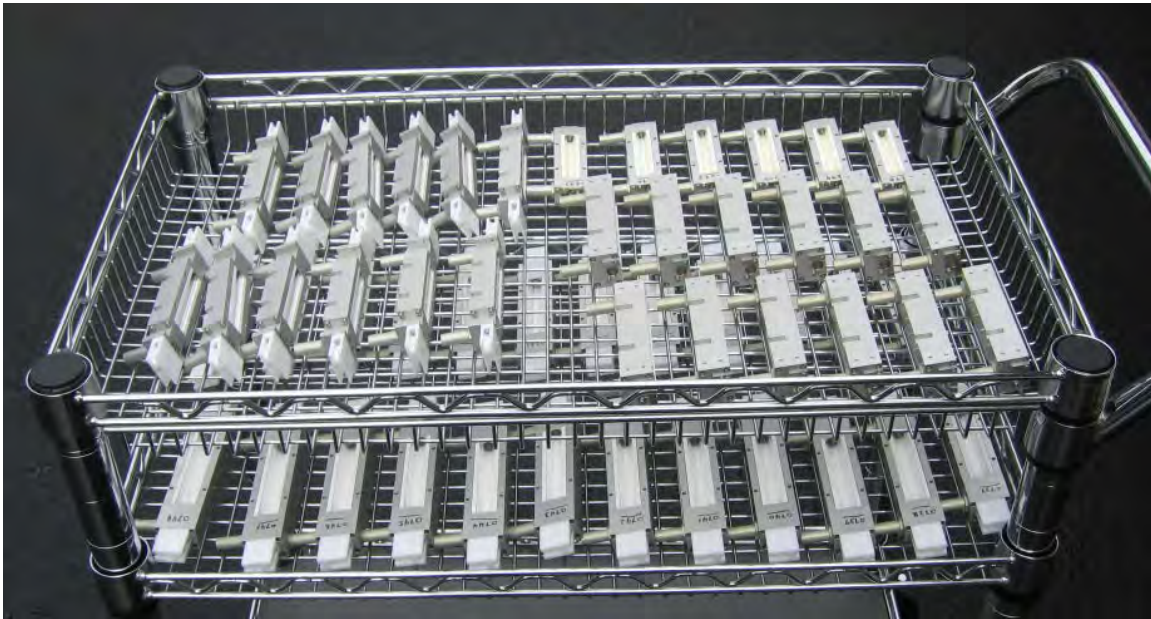
Suffix: F2



Custom Pump Chambers for a Medical Application
Using 4 mm ϕ X 127 Cr, Tm, Ho:YAG Laser Rods



From Top: 6.4X150C1F3 Pump Chamber for Alexandrite, 4X125C3 Pump Chamber for Dual CTH:YAG Rods, Custom Design for 4 mm ϕ X 127 mm CTH:YAG, and 3X75C2 Prototype Pump Chamber for Er:Glass



Rack of custom pump chambers ready for final quality control

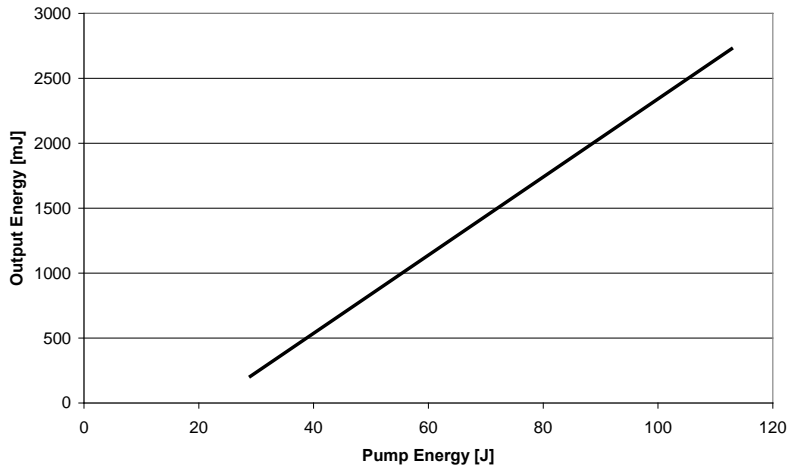


CS5X100F1 Pump Chamber. This pump chamber is for an application where the laser rod can not be disturbed during flashlamp replacement. The module on the top is the flashlamp module and the module on the bottom is the laser rod module. In this case, the laser module has a Samarium doped filter tube for use with Nd:YAG. The diffuse reflector is fabricated from high density composite aloxite.



HE7X115F1 Pump Chamber. This pump chamber is specially designed for high energy applications such as material processing or dermatology. Similar in size to our standard pump chambers, the High Energy "HE" line uses our high density composite aloxite diffuse reflector. The HE7X115F1 pump chamber can produce output energies up to 100J.

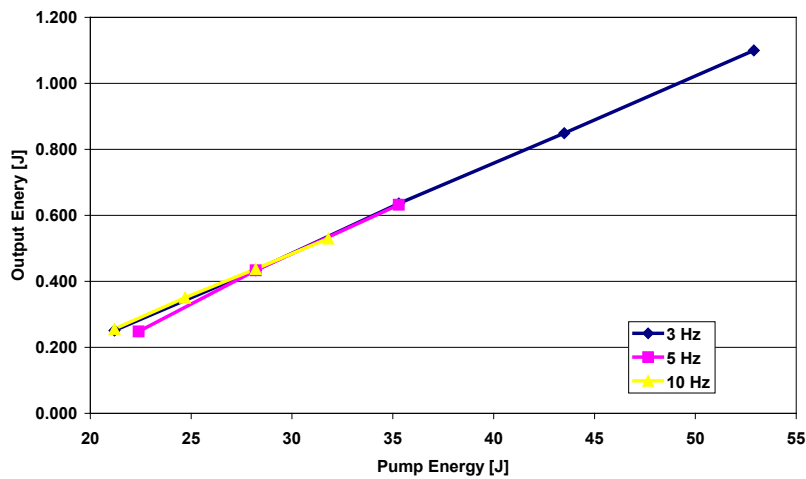
4 mm X 4" Er:YAG Pump Chamber



Model 4X100

Er:YAG 2.94 μ m
 80%R Output Coupler
 25° C Coolant
 10 Hz
 3.0% Slope Efficiency

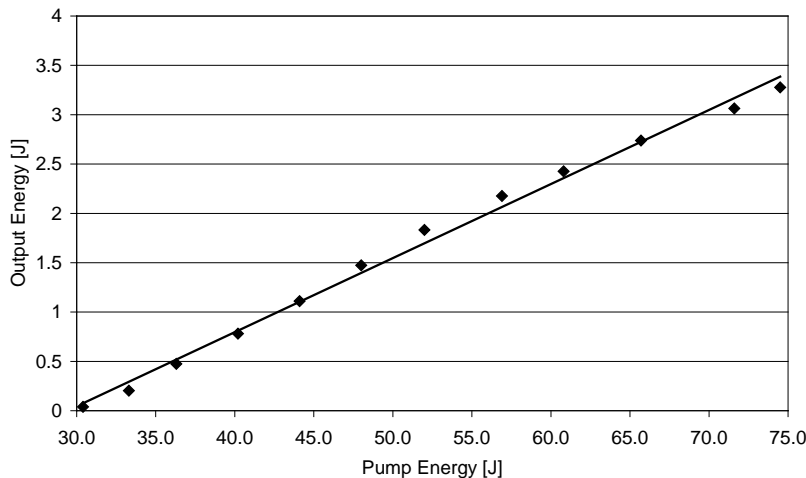
3X75 Er:Glass



Model 3X75

Er:Glass 1.535 μ m
 Kigre QX/Er Glass
 80%R Output Coupler
 25° C Coolant
 2.7 % Slope Efficiency

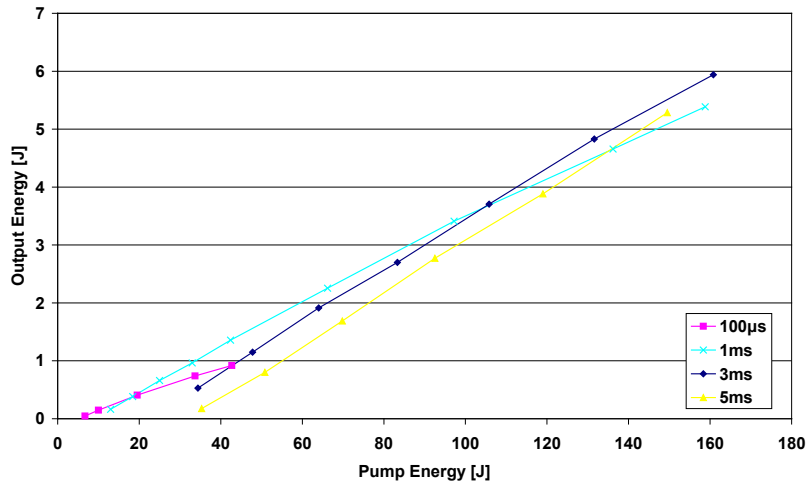
4X125 CTH:YAG



Model 4X125

Cr,Tm,Ho:YAG 2.1 μ m
 75%R Output Coupler
 25° C Coolant
 10 Hz
 7.5 % Slope Efficiency

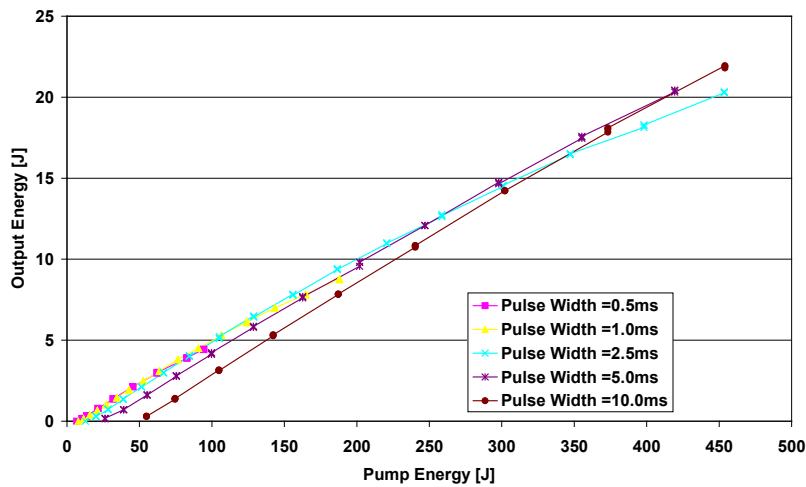
5X75 Nd:YAG



Model 5X75

Nd:YAG 1.064µm
 30%R Output Coupler
 25° C Coolant
 5 Hz
 4.5% Slope Efficiency

7X125

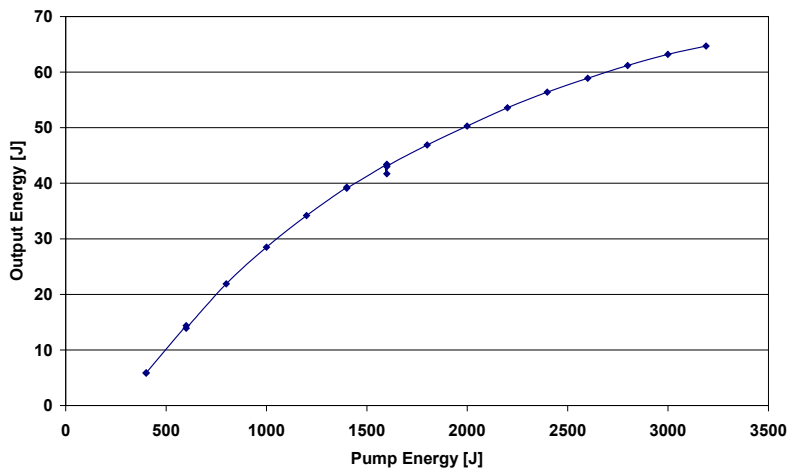


Model 7X125

Nd:YAG 1.064µm
 50%R Output Coupler
 20° C Coolant

Through 800 µm Fiber

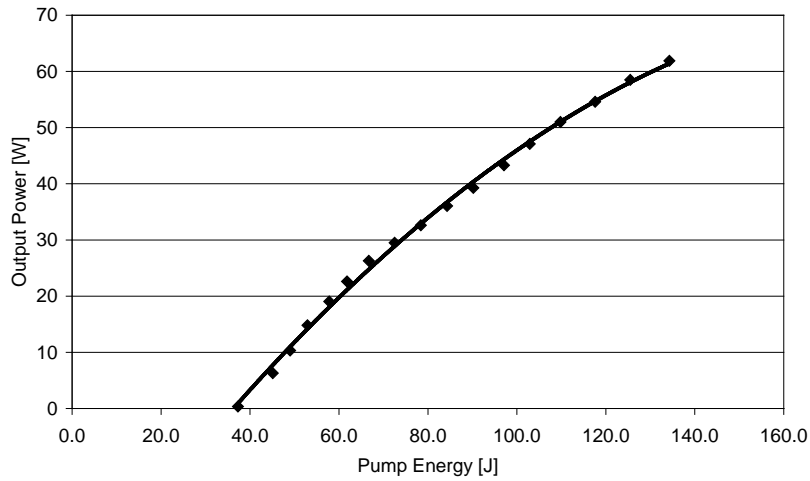
10X200C1 Er:Glass



Model 10X200C1

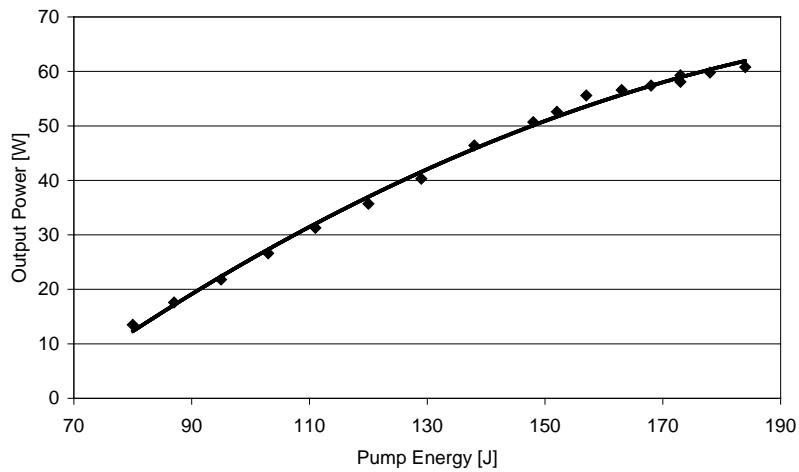
Er:Glass 1.535µm
 Dual Flashlamps
 40%R Output Coupler
 25° C Coolant

5X125 Ho:YAG

**Model 5X125**

CTH:YAG 2.1 μm
75%R Output Coupler
10° C Coolant
10 Hz
350 μs pulse

4X125 Ho:YAG

**Model 4X125**

CTH:YAG 2.1 μm
60%R Output Coupler
15° C Coolant
10 Hz
800 μs pulse

LEGACY PUMP CHAMBERS



REPRODUCTIONS OF LEGACY KIGRE PUMP CHAMBER DESIGNS

During the 1980's, scientists and engineers at Kigre, Inc. pioneered the development of diffuse reflector solid-state laser pump chambers. In comparison to specular reflector pump chambers, Kigre's pump chambers were much smaller and offered nearly double the efficiency. Kigre's Barium Sulfate based diffuse reflector offered much higher reflectivity and pumping uniformity than any other pump chamber on the market.

The heart of Kigre's pump chamber design is the filter tube, which was fabricated from Kigre's strengthened rare-earth-doped silicate glasses. Doped with Ce^{3+} and/or Sm^{3+} , these filter tubes filter UV, unusable visible and IR regions of the flashlamp spectra, reducing thermal induced lensing and birefringence and in some cases eliminating ASE and parasitic oscillations. A portion of the absorbed energy is re-emitted in useful pump bands, further improving efficiency. The "FC" in Kigre's nomenclature stands for Fluorescent Converting.

Although Kigre discontinued its pump chamber line several years ago, MegaWatt Lasers now offers exact reproductions of Kigre's popular pump chamber designs. Manufactured using Kigre's drawings and specifications, these pump chambers are ideal replacements for existing laser systems. For new laser designs, we recommend using MegaWatt Lasers current pump chambers.

MegaWatt Lasers manufactures high quality laser pump chambers for a variety of laser applications covering all solid-state laser wavelengths. Our pump chamber designs provide unsurpassed performance, reliability and leak integrity to meet the demanding needs of your laser system design. Through many years of experience, we have optimized our pump chamber designs to provide features such as high efficiency diffuse reflectors and symmetric radial cooling. Standard pump chambers can be delivered off-the-shelf while the modular design allows for cost effective custom solutions. Contact us today to learn more about improving your performance and reducing cost of your solid state pump chamber needs!

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